



ODVA Declaration of Conformity



HPS TruWave[™] active harmonic filter (AHF) is a comprehensive and flexible solution for harmonic mitigation. It provides the advanced control and proven reliability that your facility needs to solve power quality issues.

It monitors the load current and very quickly responds to the power system distortion as it develops. A corrective current is injected to effectively cancel out the harmonics required from the upstream power source. The result is a harmonic load on the power system that is acceptable, with more balanced current and voltage waveforms.

HPS TruWave operates at one of the highest efficiencies for any AHF, ensuring that losses are minimized. HPS TruWave is a critical addition to any plant or facility requiring IEEE-519 compliance.

Power Quality & Harmonic Distortion

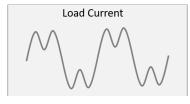
Power quality problems are one of the major causes of unscheduled down time, equipment malfunction and damage. The majority of power quality issues are a result of harmonic distortion.

Causes: Non-linear loads such as variable frequency drives (VFDs), DC drives and induction heating systems.

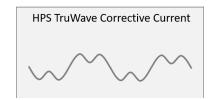
- Consequences:
- Overheating of electrical equipment
- Loss of efficiency
- Nuisance tripping
- Premature equipment failure
- Interference with communication systems



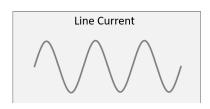
Power Quality & Harmonic Distortion Solution



Current harmonics generated by VFDs.



Corrective current injected by Active Filter

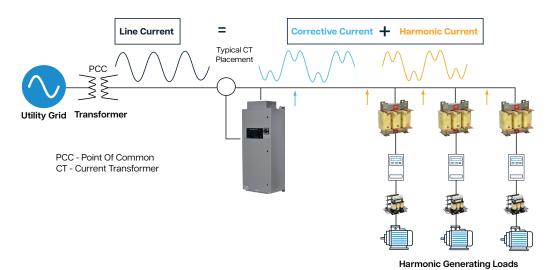


Line current with a minimum power losses and disturbances seen by power system

HPS TruWave Operation Principle

Each AHF unit is connected in parallel with non-linear loads that require harmonic compensation. The current sensors placed on the bus are continuously monitoring the load harmonics. The switching devices (IGBTs) inside the AHF unit inject the corrective currents to cancel out harmonic currents generated by non-linear loads. The result is an ideal line current with minimum power losses and disturbances seen by the transformer.

Example Installation



What You Gain

Compared to other power quality technologies HPS TruWave provides an efficient and reliable solution.



Profitability

Active harmonic filters are the world's most flexible solution for power quality issues.



Energy Savings

Combine the most efficient active harmonic filters with proven system efficiency gains.



Improved Reliability

Increased electrical power quality results in increased uptime and reduces nuisance tripping events



Advance Remote Management

Scaling of different size CTs is accomplished with front LCD touchscreen.

Applications

Critical applications require IEEE-519 compliant power systems. Below are some examples of industries with critical applications:

- Chemical Processing
- Data Centers
- HVAC Systems
- Material Handling
- Mining

- Oil & Gas
- Pulp & Paper
- Hospitals
- Wastewater Treatment Plants
- EV Charging















Power Quality & Harmonic Distortion

The HPS TruWave™ is a true Active Filter and is a comprehensive solution for harmonic mitigation and power factor correction.

- Actively reduces harmonic distortion to below 5% complying with IEEE-519 recommendation
- Improves power factor resulting in decreased utility cost
- Parallel system installation to accommodate large scale applications
- 98% operation efficiency to lower operational costs and increased reliability
- Balances three phase loads for increased usable system capacity
- Corrects for single/multiple loads enabling cost effective solutions

Advanced LCD Touchscreen Display

- Detailed power quality information for evaluation of the effectiveness of the system
- Detailed historical data
- FDR data information
- LED indicators
- · Firmware update via front panel interface with flash drive
- Troubleshooting via the front display, serially over ethernet, or using flash drive
- Easy access to ethernet communication interface
- CT diagnostic and auto-correction





Active Harmonic Filter Sizing Tool

HPS TruWave[™] AHF can be sized using an Excel-based program. It uses your basic system data to generate accurate harmonic and power quality analysis to select the HPS TruWave unit for your unique applications.



SPECIFICATIONS



ELECTRICAL PRODUCT CHARACTERISTICS

Voltage Rating: 208-480 VAC; +12%/-15%

(600 VAC with the use of autotransformer) 3 phase, 3 wire, plus ground

Current Rating: 50A, 100A, 150A, 200A, 300A @208-

480VAC

(40A, 80A, 120A, 160A, 240A

@600VAC)

Frequency: 50Hz or 60Hz, ±5Hz

Please consult HPS for system configuration requiring 4 wire systems.

ENVIRONMENTAL CONDITIONS

Ambient Operating

Temperature:

0°C to 40°C

Humidity: 95% maximum non-condensating

Altitude: ≤ 1000m, (derate 1% per 100m above)

Storage Temperature: -20°C to +60°C

Cooling Configuration: Internal forced air

Enclosure Type: Open or Type 1

TECHNICAL PRODUCT CHARACTERISTICS

Harmonic Attenuation: < 5% TDD as per IEEE 519-2014

(typically requires either 3% line

reactor or 4% DC choke)

Harmonic Cancellation: 2nd to 51st

Power Factor: Up to 0.99 immediately upstream of

installation point - may depend on

system loading

Efficiency: 98% at full load (industry-leading)

Control Scheme: Full spectrum cancellation

Control Response Time: 500µs (industry-leading)

Overload Capability: 300% peak, 100% RMS

Display: 6" by 3.5" dust tight graphic colour

LCD touchscreen

Operator Interface: HMI colour LCD touch screen

Approval: UL & cUL Listed

UL File No: E253505

Display Parameters: Power quality information, operating

parameters, operational status

Touchscreen Functions: Run, stop, menus, parameter set-up

Communication Ethernet (optional Ethernet/IP and

Capability: Modbus TCP)

Parallel Operation: Up to 10 units per set of CT

Protection Class: Class T fuses rated at 200,000 AIC

Current Transformer (CT) Information: Required with AHF solution

Current Transformer: 5 A secondary; 400 Hz rated

Accuracy: 1-4%

Quantity of CT: 2 for 3 phase loads (3 required when line

to neutral single phase loads present)

CT Position: Phase A and B of the incoming line (3

phase loads); Phase C (if single phase

loads present)

CT Programming: Via front LCD touch screen



HPS TruWave Part Number Guide

Example

F	amily		Generation	Voltage Rating		ırrent ating	:	Filter Enclosure	Option Indicato			1		
W A	н	F	1	K					P	1				
W A	п	F	•	N.	•	0	0	- г		6	F	•		
Family			Generation		Curre	ent Ra	ting		Commun	ication Op	otions			
WAHF = TruWave	Active Harmon	ic	1 = 1 st Generation		050 =	50A			E = Ether	net²				
Filter Prefi	X		Voltage Rating	100 = 100A										
			D - 240V K - 480V	150 = 150A T = Modbus TCP 200 = 200A Frequency Options										
			N 400V		300 = 300A Filter Enclosure				6 = 60Hz ² - 5 = 50Hz					
					F = Op A = Ty	oen Fra	ame		Voltage (Options				
					, ,	B = 208V H = 400V P = 600V - Requires autotransform				ormer				
										Used on system greater than 480V ³ 1 = Autotransformer provided by HPS				

¹ Options Indicator = Separate items that are either configured via software, factory installed or stand alone.

Support & Resources

No other transformer company can offer our service and quality in a full range of products.



Power Quality Lab

HPS offer an in-person and virtual tours of our Power Quality Lab where we can demonstrate our broad range of power quality products.



Live Telephone Technical Support

Our inside sales team is available to quickly answer your questions. They are technically trained and able to answer most questions right over the phone.



Partner Support

HPS is supported by a National Representative and Distributor network.



Power Quality Products

We carry an extensive inventory of other power quality solutions including Harmonic Mitigating Transformers, Drive Isolation Transformers and Reactors.



Online Training

HPS Academy has many interactive training presentations on topics such as our products, company, regulations and so much more. Short quizzes are available to ensure participants understand the information presented. www.hpsacademy.com



Technical Webinars

HPS offers interactive webinar presentations to provide customers with detailed product solutions. To schedule a webinar email: marketing@hammondpowersolutions. com

² Default options - ignore if all following characters are default values.

³ 480V units can also be used up to 690V, with an autotransformer. The current rating at higher voltage will be derated.

SELECTION TABLES

240V & 480V

240V SYSTEM VOLTAGE OPEN FRAME 60HZ

	Catalog	Enclosure	Enclosure	Enclosure	Enclosure	Enclosure	Enclosure	Enclosure	Enclosure	Frame	Approx.	Dimensions - Inc	ches [mm]	Approx. Weight	Watts Losses	Mtg Type W - Wall
Current	Number	Lilologaic	Tranic	Width	Depth	Height	Lbs [kg]	(kW)	F - Floor							
50	WAHF1D050F	Open	WF1	16.90 [429.26]	12.70 [322.58]	45.00 [1143.00]	135.0 [61.0]	0.9	W							
100	WAHF1D100F	Open	WF2	16.90 [429.26]	12.70 [322.58]	45.00 [1143.00]	175.0 [79.0]	1.7	W							
150	WAHF1D150F	Open	WF3	22.00 [558.80]	13.70 [347.98]	54.00 [1371.60]	245.0 [110.0]	2.5	W							
200	WAHF1D200F	Open	WF4	22.00 [558.80]	13.70 [347.98]	54.00 [1371.60]	280.0 [126.0]	3.3	W							
300	WAHF1D300F	Open	WF5	27.00 [685.80]	13.70 [347.98]	56.00 [1422.40]	400.0 [180.0]	5.1	F							

240V SYSTEM VOLTAGE TYPE 1 60HZ

Rated	Catalog	Enclosure	Frame	Approx.	Dimensions - In	ches [mm]	Approx. Weight	Watts Losses	Mtg Type W - Wall
Current	Number	21101000110		Width	Depth	Height	Lbs [kg]	(kW)	F - Floor
50	WAHF1D050A	Type 1	WA1	21.00 [533.40]	14.25 [361.95]	53.00 [1346.20]	230.0 [104.0]	0.9	W
100	WAHF1D100A	Type 1	WA1	21.00 [533.40]	14.25 [361.95]	53.00 [1346.20]	270.0 [122.0]	1.7	W
150	WAHF1D150A	Type 1	WA2	27.00 [685.80]	16.50 [419.10]	63.50 [1612.90]	440.0 [198.0]	2.5	W
200	WAHF1D200A	Type 1	WA2	27.00 [685.80]	16.50 [419.10]	63.50 [1612.90]	480.0 [216.0]	3.3	W
300	WAHF1D300A	Type 1	WA3	33.00 [838.20]	18.00 [457.20]	75.00 [1905.00]	630.0 [284.0]	5.1	F

480V SYSTEM VOLTAGE OPEN FRAME 60HZ

	Catalog	Enclosure	Enclosure	Enclosure	Enclosure	Enclosure	Frame	Approx. l	ches [mm]	Approx. Weight	Watts Losses	Mtg Type W - Wall
Current	Number	Enologaic	Trumo	Width	Depth	Height	Lbs [kg]	(kW)	F - Floor			
50	WAHF1K050F	Open	WF1	16.90 [429.26]	12.70 [322.58]	45.00 [1143.00]	135.0 [61.0]	0.9	W			
100	WAHF1K100F	Open	WF2	16.90 [429.26]	12.70 [322.58]	45.00 [1143.00]	175.0 [79.0]	1.7	W			
150	WAHF1K150F	Open	WF3	22.00 [558.80]	13.70 [347.98]	54.00 [1371.60]	245.0 [110.0]	2.5	W			
200	WAHF1K200F	Open	WF4	22.00 [558.80]	13.70 [347.98]	54.00 [1371.60]	280.0 [126.0]	3.3	W			
300	WAHF1K300F	Open	WF5	27.00 [685.80]	13.70 [347.98]	56.00 [1422.40]	400.0 [180.0]	5.1	F			

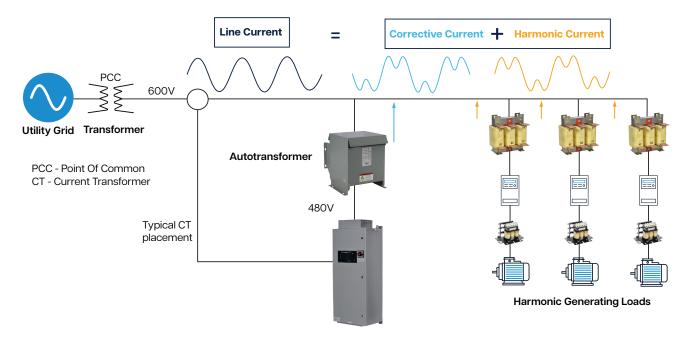
480V SYSTEM VOLTAGE TYPE 1 60HZ

Rated Catalog		Enclosure	Fnclosure	Enclosure	Enclosure	Enclosure	Enclosure	Enclosure	Enclosure	Enclosure	Enclosure	Enclosure	Frame	Approx.	Dimensions - In	ches [mm]	Approx. Weight	Watts Losses	Mtg Type W - Wall
Current	Number	Enologaic	Trumo	Width	Depth	Height	Lbs [kg]	(kW)	F - Floor										
50	WAHF1K050A	Type 1	WA1	21.00 [533.40]	14.25 [361.95]	53.00 [1346.20]	230.0 [104.0]	0.9	W										
100	WAHF1K100A	Type 1	WA1	21.00 [533.40]	14.25 [361.95]	53.00 [1346.20]	270.0 [122.0]	1.7	W										
150	WAHF1K150A	Type 1	WA2	27.00 [685.80]	16.50 [419.10]	63.50 [1612.90]	440.0 [198.0]	2.5	W										
200	WAHF1K200A	Type 1	WA2	27.00 [685.80]	16.50 [419.10]	63.50 [1612.90]	480.0 [216.0]	3.3	W										
300	WAHF1K300A	Type 1	WA3	33.00 [838.20]	18.00 [457.20]	75.00 [1905.00]	630.0 [284.0]	5.1	F										

SELECTION TABLES

600V

600V Operation

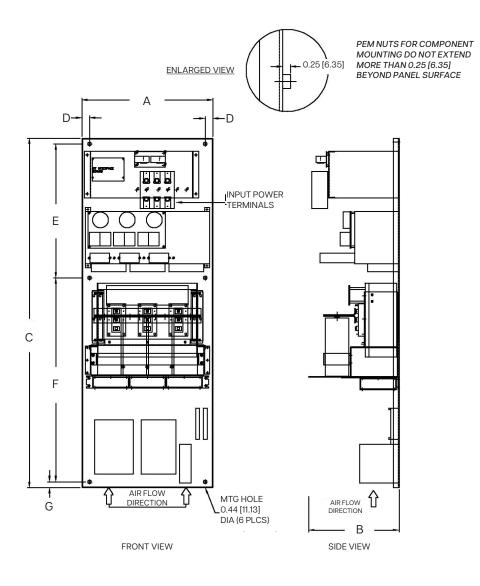


600V SYSTEM V	OLTAGE (480V units with	an autotransforme	er)	OPEN FRAME	<u> </u>		60HZ
Rated Current with	Items Required	Enclosure	Frame	Approx.	hes [mm]	Approx. Weight	
Autotransformer	items Required	Lilolosuie	Traine	Width	Depth	Height	Lbs [kg]
40 -	WAHF1K050F-E6P1	Open	WF1	16.90 [429.26]	12.70 [322.58]	45.00 [1143.00]	135.0 [61.0]
40	Autotransformer	Type 3R	-	23.90 [607.06]	25.00 [635.00]	28.75 [730.25]	360.0 [162.0]
80 -	WAHF1K100F-E6P1	Open	WF2	16.90 [429.26]	12.70 [322.58]	45.00 [1143.00]	175.0 [79.0]
00	Autotransformer	Type 3R	-	23.90 [607.06]	25.00 [635.00]	28.75 [730.25]	360.0 [162.0]
120 -	WAHF1K150F-E6P1	Open	WF3	22.00 [558.80]	13.70 [347.98]	54.00 [1371.60]	245.0 [110.0]
120	Autotransformer	Type 3R	-	23.90 [607.06]	25.00 [635.00]	28.75 [730.25]	425.0 [191.0]
160 -	WAHF1K200F-E6P1	Open	WF4	22.00 [558.80]	13.70 [347.98]	54.00 [1371.60]	280.0 [126.0]
100	Autotransformer	Type 3R	-	23.90 [607.06]	25.00 [635.00]	28.75 [730.25]	425.0 [191.0]
240 -	WAHF1K300F-E6P1	Open	WF5	27.00 [685.80]	13.70 [347.98]	56.00 [1422.40]	400.0 [180.0]
	Autotransformer	Type 3R	-	26.00 [660.40]	25.00 [635.00]	38.00 [965.20]	715.0 [322.0]

600V SYSTEM V	OLTAGE (480V units with	an autotransforme	er)	TYPE 1			60HZ
Rated Current with	Items Required	Enclosure	Frame	Approx.	hes [mm]	Approx. Weight	
Autotransformer				Width	Depth	Height	Lbs [kg]
40 -	WAHF1K050F-E6P1	Type 1	WA1	21.00 [533.40]	14.25 [361.95]	53.00 [1346.20]	230.0 [104.0]
40	Autotransformer	Type 3R	-	23.90 [607.06]	25.00 [635.00]	28.75 [730.25]	360.0 [162.0]
80 -	WAHF1K100F-E6P1	Type 1	WA1	21.00 [533.40]	14.25 [361.95]	53.00 [1346.20]	270.0 [122.0]
00	Autotransformer	Type 3R	-	23.90 [607.06]	25.00 [635.00]	28.75 [730.25]	360.0 [162.0]
120 -	WAHF1K150F-E6P1	Type 1	WA2	27.00 [685.80]	16.50 [419.10]	63.50 [1612.90]	440.0 [198.0]
120	Autotransformer	Type 3R	-	23.90 [607.06]	25.00 [635.00]	28.75 [730.25]	425.0 [191.0]
160	WAHF1K200F-E6P1	Type 1	WA2	27.00 [685.80]	16.50 [419.10]	63.50 [1612.90]	480.0 [216.0]
160	Autotransformer	Type 3R	-	23.90 [607.06]	25.00 [635.00]	28.75 [730.25]	425.0 [191.0]
240 -	WAHF1K300F-E6P1	Type 1	WA3	33.00 [838.20]	18.00 [457.20]	75.00 [1905.00]	630.0 [284.0]
	Autotransformer	Type 3R	-	26.00 [660.40]	25.00 [635.00]	38.00 [965.20]	715.0 [322.0]

OPEN DRAWINGS

Figure 1



Panel	Ein #	Dimensions in Inches [Millimeter]										
Style	Fig. #	Α	В	С	D	E	F	G				
WF1	1	16.90 [429.26]	11.70 [297.18]	45.00 [1143.00]	1.00 [25.40]	17.25 [438.15]	26.25 [666.75]	0.75 [19.05]				
WF2	1	16.90 [429.26]	12.82 [325.63]	45.00 [1143.00]	1.00 [25.40]	17.25 [438.15]	26.25 [666.75]	0.75 [19.05]				
WF3	1	22.00 [558.80]	12.54 [318.52]	54.00 [1371.60]	1.00 [25.40]	20.50 [520.70]	32.00 [812.80]	0.75 [19.05]				
WF4	1	22.00 [558.80]	13.54 [343.92]	54.00 [1371.60]	1.00 [25.40]	20.50 [520.70]	32.00 [812.80]	0.75 [19.05]				
WF5	1	27.00 [685.80]	13.56 [344.43]	56.00 [1422.40]	1.00 [25.40]	21.50 [546.10]	32.50 [825.50]	1.00 [25.40]				

ENCLOSURE DRAWINGS

Figure WA1

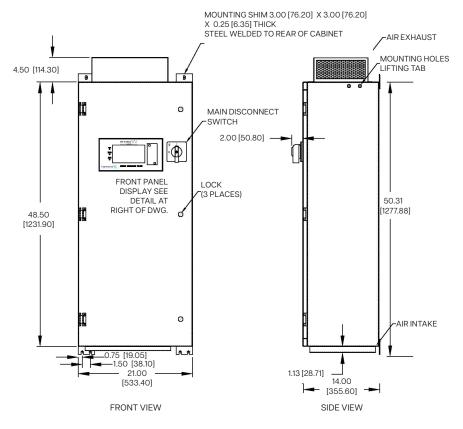
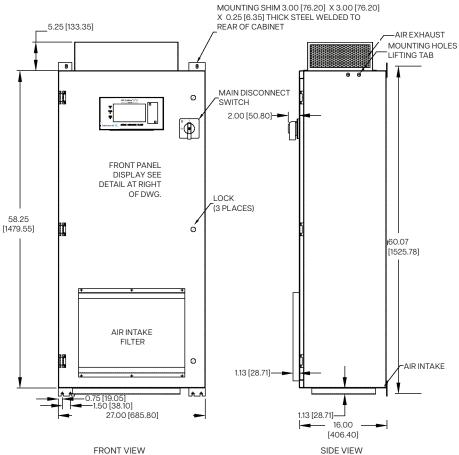
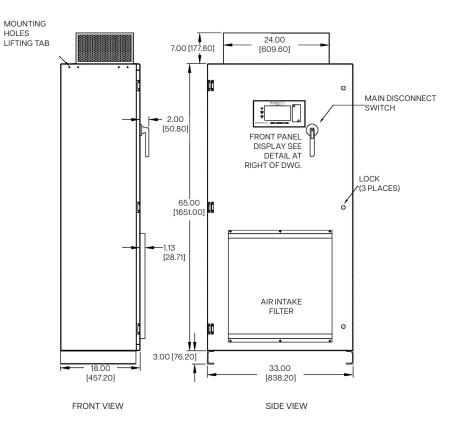


Figure WA2



ENCLOSURE DRAWINGS



Other HPS Power Quality Products



HPS Centurion RReactor



HPS Centurion PPassive Harmonic Filter



HPS Centurion D1 dV/dT Filter



HPS TribuneDrive Isolation Transformer Low Efficiency



HPS Tribune EDrive Isolation Transformer Energy Efficient



HPS SentienI H Harmonic Mitigating Transformer Energy Efficient



CANADA

Hammond Power Solutions

595 Southgate Drive Guelph, Ontario N1G 3W6 Tel: (519) 822-2441 | Fax: (519) 822-9701 Toll Free: 1-888-798-8882

sales@hammondpowersolutions.com



UNITED STATES

Hammond Power Solutions

1100 Lake Street Baraboo, Wisconsin 53913-2866 Tel: (608) 356-3921 | Fax: (608) 355-7623 Toll Free: 1-866-705-4684

sales@hammondpowersolutions.com



MEXICO

Hammond Power Solutions Latin America S.

Av. No. 800, Parque Industrial Guadalupe Guadalupe, NL, Mexico, C.P. 67190. Tel: (819) 690-8000

sales@hammondpowersolutions.com



ASIA

Hammond Power Solutions Pvt. Ltd.

Plot No 6A, Phase -1, IDA, Pashamylaram, Patancheru (M) Sangareddy, 502 307, India Tel: +91-994-995-0009

marketing-india@hammondpowersolutions.com

EMEA (SALES OFFICE)

Hammond Power Solutions SpA

Tel: +49 (152) 08800468

sales-emea@hammondpowersolutions.com



